



SUBWOOFER INSTALLATION MANUAL

D610 | D612 | D615

Dear Valued Customer,

Thank you for choosing Diamond Audio D6 subwoofers. These speakers represent the latest advances in acoustic technology, and like all Diamond Audio products, are hand built and tested using the highest grade components and state of the art techniques. When installed properly, they will provide many years of accurate sound reproduction.

Please keep in mind that prolonged exposure to sound pressure levels in excess of 100 dB can cause permanent hearing loss. This high performance speaker system can exceed that level, so please exercise restraint in its operation in order to preserve your ability to enjoy its fidelity in the future.

Because of their flexible installation possibilities, please consider having your new speakers professionally installed by an authorized Diamond Audio dealer. This will assure a clean and efficient installation, and extend your one year warranty to three years.

At Diamond Audio, we strive to bring honest value and excellent quality to all of the products we build. By your purchase of this product, you have joined the growing family of discerning listeners who demand only the best. Welcome!

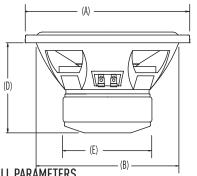


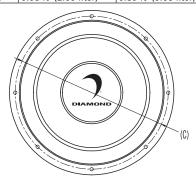
Hard Anodized Alloy Cone
EPDM "Omega" Surround
Cast Aluminum Basket
Dual Mirror-Image Flat Spiders
Intercooled Motor Design

Vented Pole Piece
Aluminum Dust Cap
Isolated Heavy-Duty Lead Wires
3in. Extended Voice Coil
Available in Dual 2 Ohm or Dual 4 Ohm

PHYSICAL DIMENSIONS

| Dimension (in./mm) | D610 | D612 | D615 |
|-------------------------|-----------------------------------|-----------------------------------|-----------------------------------|
| Total Diameter (A) | 10.3 in. (261.6 mm) | 12.4 in. (315 mm) | 15.4 in. (391.2 mm) |
| Mounting Diameter (B) | 9.2 in. (233.7 mm) | 11.1 in. (281.9 mm) | 13.9 in. (353.1 mm) |
| Screw Hole Diameter (C) | 9.6 in. (243.8 mm) | 11.7 in. (297.2 mm) | 14.6 in. (370.8 mm) |
| Mounting Depth (D) | 5.6 in. (142.2 mm) | 6.2 in. (157.5 mm) | 7.4 in. (188.0 mm) |
| Magnet Diameter (E) | 6.5 in. (165.1 mm) | 6.5 in. (165.1 mm) | 6.5 in. (165.1 mm) |
| Displacement | 0.08 ft ³ (2.26 liter) | 0.01 ft ³ (2.83 liter) | 0.13 ft ³ (3.68 liter) |





| THIELE/SMALL PA | RAMETERS | |
|-----------------|----------|--|

| Parameter (unit) | D610D2 | D610D4 | D612D2 | D612D4 | D615D2 | D615D4 |
|------------------------|----------|----------|----------|----------|----------|----------|
| SPL (dB) | 84 | 84 | 85.5 | 85.5 | 87 | 87 |
| Re (Ω) [series] | 3.9 | 6.0 | 3.9 | 6.0 | 3.7 | 6.0 |
| Qms | 5.75 | 3.97 | 5.24 | 4.60 | 6.00 | 4.52 |
| Qes | 0.55 | 0.56 | 0.56 | 0.57 | 0.57 | 0.58 |
| Qts | 0.51 | 0.49 | 0.51 | 0.51 | 0.52 | 0.51 |
| Fs (Hz) | 35.3 | 40 | 32.4 | 34 | 25.2 | 28 |
| Vas (L) | 8.9 | 12.3 | 12.6 | 33.1 | 88.5 | 74 |
| Cms (mm/N) | 0.064 | 0.088 | 0.070 | 0.098 | 0.097 | 0.081 |
| Mms (g) | 325 | 181 | 346 | 223 | 411 | 398 |
| Sd (m ²) | 0.032 | 0.032 | 0.049 | 0.049 | 0.080 | 0.080 |
| BL (T*M) | 22.3 | 24.9 | 22.1 | 24.2 | 20.6 | 27.2 |
| Xmax (mm) | 17.8 | 18.3 | 17.8 | 16.5 | 16 | 15 |
| Pwr (W) NOM/MAX | 500/1000 | 500/1000 | 600/1200 | 600/1200 | 750/1500 | 750/1500 |

ENCLOSURE

The enclosures specified below are offered as a suggestion only. Assistance from an authorized Diamond Audio retailer is recommended for designing the correct system for your vehicle. All volumes below are shown as gross internal volumes, driver and vent displacement has been accounted for. The use of a 30Hz sub-sonic filter is recommended on most vented enclosures.

| Sealed | D610 | D612 | D615 | | |
|----------------------------|------------|----------|----------|--|--|
| Vb (ft³) | 0.625 | 0.875 | 2.25 | | |
| F3 (Hz)/QTC | 51/0.625 | 47/0.715 | 37/0.787 | | |
| Pe (W) | 800 | 800 | 800 | | |
| Vented | | | | | |
| Vb (ft³) | 1.25 | 1.25 | 3.0 | | |
| Fb/F3 (Hz) | 38/31 | 40/34 | 30/27 | | |
| Port (in.) [dia. x length] | (2) 2.5x16 | 4x20.5 | 4x11 | | |
| Pe (W) | 600 | 800 | 800 | | |

LIMITED SPEAKER WARRANTY STATEMENT

Diamond Audio Technologies, LLC (DAT) warrants this product to be free from defects in material and workmanship for a period of one (1) year from the original date of purchase provided it was purchased from an authorized DAT retailer within the United States. However, if this product was installed by the authorized DAT retailer, the warranty period will be extended to three (3) years.

THIS WARRANTY IS NOT TRANSFERABLE AND APPLIES ONLY TO THE ORIGINAL PURCHASER OF THIS PRODUCT IN ITS ORIGINAL INSTALLATION. Original purchaser must reside in the United States and be able to provide proof of purchase and installation with the sales receipt from the authorized DAT retailer that sold and installed the product.

Should a manufacturing defect occur during above said warranty period, DAT will replace or repair the defective product with a product of the same or equivalent value and performance.

Damage or failure caused by any of the following is not covered under this warranty policy: negligence, improper use, abuse, product modification, unauthorized repair attempts, accident, acts of God, misrepresentations by DAT retailers, and improper/inadequate packaging during return shipping.

Warranty is void if serial numbers have been removed, altered or defaced.

HOW TO OBTAIN WARRANTY SERVICE

In the event a DAT product should require service, you should visit the authorized DAT retailer you purchased the product from and they can expedite your claim. All claims must fall into the guidelines listed above and be accompanied by a copy of the original sales and installation receipt from that authorized DAT retailer.

Product returned for warranty service must be freight-prepaid, properly packaged and clearly marked with the Return Authorization (RA) number issued by DAT. Any product returned to DAT that is improperly packaged, does not have a RA number clearly marked on the package, or never received a RA number may be refused upon delivery. DAT does not assume responsibility for lost or misdirected product.

Repair or replacement under this warranty is the exclusive remedy of the consumer. DAT shall not be liable for any incidental or consequential damages for breach of any expressed or implied warranty on this product. Some states do not allow the exclusion or limitation of incidental or consequential damages, or allow limitations on how long an implied warranty lasts, so the above limitations or exclusions may not apply to you. This warranty gives you specific legal rights and you may also have other rights that may vary from state to state.

Customers outside the United States should contact their local sales office to obtain information on pricing, exchange unit availability, instructions, service and warranty/non-warranty replacement or repair.



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